



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5522-041
Job Sheet 189767



Part No: D5522-041

Job Qty: 1 ea

Part Name: Oil Drain Valve Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/30/19

Job Tracking No:

Due Date: 1/31/19

Created By: Jason Leroux

Type: SOLD

Description:

Note: D5522 REV.C IPP rev:A RQ 17.04.12 Verified by: DD IPP REV:B 17.05.12 AS PER DWG REV.A DD
VERF:JFS IPP REV:C 17.09.19 AS PER DWG REV.C DD VERF:JFS IPP REV:D 17.11.17 MODIFY
PROCESS AND BOM AS PER INTUITIVE DD VERF:JFS

Ship Via:

467824

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		DAS	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time		
90	Start up Operation	1 Ea	1/31/19	1/31/19	0.00	0.00	Start Up Small Fab-4		36	
140	Small Fab	1 pcs	1/31/19	1/31/19	0.00	1.19	Small Fab-4		36	
150	QC	1 pcs	1/31/19	1/31/19	0.00	0.00	QC5		21	
160	Packaging	1 pcs	1/31/19	1/31/19	0.00	0.00	Packaging3-2		21	
170	QC21-SA	1 Ea	1/31/19	1/31/19	0.00	0.00	QC21		21	

Part Op 140 - ***BEFORE ASSEMBLY VERIFY IF THE PART IS CLEAN INSIDE*** Assemble D5522-041 as per Dwg D5522, Descriptions: note 8-9-10,11,12.*** 1- INSTALL D5527-1 AS PER DWG WITH PERMATEX THREAD SEALANT. TORQUE AS PER DWG NOTE 8. BATCH: M137935 VERIFY TORQUE BY: 203 *****BEFORE INSTALLING AN814-4J PLUG AND D5530-1 FITTING REMOVE ORINGS (SCRAP THEM) AND REPLACE THEM WITH M83248/1-012 PACKING***** 2- INSTALL AN814-4J PLUG, D5370-1 AND D5530-1 FITTING AS PER DWG WITH OIL LUB 2380. TORQUE AS PER DWG NOTE 9. 2380 BATCH: M138072 VERIFY TORQUE BY: 308 3- LOCKWIRE AS PER DWG, SEE NOTE 10. 4- ATTACH VALVE CAP WITH LANDYARD AS PER DWG NOTE 11. (PICK CBL460 AND CBL1240)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN814-4JL	Plug	1 Ea (1 ea)	90-Start up Operation	5060693
CBL-1240	Cable	1 ft (1 ea)	90-Start up Operation	5113791
CBL-460	Loop Sleeve	4 Ea (4 ea)	90-Start up Operation	5148627
D5522-1	Oil Drain Valve Mount	1 pcs (1 ea)	90-Start up Operation	5149724
D5527-1	Oil Drain Valve	2 pcs (2 ea)	90-Start up Operation	5066742
D5530-1	37° Flared Tube Fitting	1 pcs (1 ea)	90-Start up Operation	5059529
D5532-041	Valve Cap Assembly	2 pcs (2 ea)	90-Start up Operation	5063979
M83248/1-012	Packing	2 Ea (2 ea)	90-Start up Operation	5019427
AS3208-06	Packing	1 Ea (1 ea)	90-Start up Operation	5001658
D5370-1	Fitting	1 pcs (1 ea)	90-Start up Operation	5059534

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN814-4JL	1	25	0
	AS3208-06	1	152	0
	CBL-1240	1	209	0
	CBL-460	4	602	0
	D5370-1	1	62	0
	D5522-1	1	20	0
	D5527-1	2	46	0
	D5530-1	1	25	0
	D5532-041	2	48	0
	M83248/1-012	2	102	0

Part Specifications

Specifications could not be found.

30/19 10:44 AM dart.leroux.jason



Container No: S149836



Part: D5522 -- 041

Job No: 189767

Serial No/Batch: S149836

Revision: C

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 01/31/19